

Model YR053633 Portable Pressure Steam Autoclave Instruction Manual

Thank you very much for purchasing our Portable Pressure Steam Autoclave Model YR053633.

Please read the "Operating Instructions" and "Warranty" before operating this unit to assure proper operation. After reading these documents, be sure to store them securely together with the "Warranty" at a hand place for future reference.

Warning: Before operating the unit, be sure to read carefully and fully understand important warnings in the operating instructions.



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Warm Tips

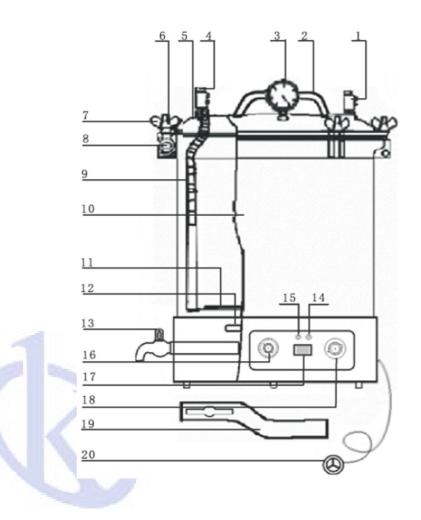
- 1. Please read the instruction manual carefully before operating the equipment, and make the book well-kept, so that you can make reference to, and we can serve for you in the future.
- 2. We are not responsible for the damage and malfunction due to improper installation, operation, moving, and other contrived reasons.
- 3. If the safety valve doesn't vent even when pressure gauge pointer exceeds 0.165Mpa, stop using immediately and check its sensitivity. Don't strike the apparatus during using. Never use the machine under over-high-pressure condition; pressure gauge must be checked 1-2 timesevery year to ensure its accuracy.
- 4. The equipment should be kept clean and dry in ordinary times, pour water out of container whenfinishing using, to help to prolong the life of the sterilization machine.
- 5. Check the sealing ring to find whether abrasion or aging occurs, and change it timely, to ensure its sealing capacity.



The sterilization machine we produce for objects disinfection and sterilization works through saturated high-pressured steam, it has following advantages of being easy to operate, heating up quickly, sterilizing thoroughly etc. It can be used in hospitals, academies of health, health care stations, infirmaries in mineral factories, laboratories, cosmetic factories, food factories, scientific research centers and so on. It can work on medical apparatus, dressing, glass utensils, solution, culture medium, etc. It can also be used as cook instrument in altiplano area.

Main body structure

- 1. Safety valve
- 2. Handle
- 3. Pressure gauge
- 4. Steam release valve
- 5. Container lid
- 6. Sealing washer
- 7. Butterfly nut
- 8. Bolt
- 9. Container
- 10. Sterilization pail
- 11. Sieve plate
- 12. Electric coil
- 13. Water discharge cock
- 14. Sterilization termination indicator
- 15. Pressure increasing indicator
- 16. Timer
- 17. Switch
- 18. Pressure adjuster
- 19. Wrench
- 20. Power plug



Structure characteristics

- The main body of the container to our product is made of high-quality stainless steel 304 with one portion of Gr, eighteen of Ni, nine of Ti. Our product is not only acid-proof, alkali-proof, butalso safe and durable to consume, its life is three times longer than aluminum metal alloy product.
- 2. Our product heated up by immersion heating element, consumes little power, while temperature goes up quickly.
- 3. Equipped with high-pressure faucet to drain water off, convenient and safely.

- 4. The safety valve can release over-high pressure automatically when the steam pressure exceeds0.165MPa to ensure the safety.
- 5. The pressure gauge is designed to have double scales, with two types of reading to showpressure and temperature clearly.

Technique parameters

- 1. Capacity of disinfect cylinder: 30L
- 2. Working pressure rating: 0.14 0.16MPa
- 3. Maximal safety pressure: 0.165MPa
- 4. Power source pressure: 220V
- 5. Power of heating element: 2.0kw

Installation and debugging

- 1. Take out the product from the packing box properly.
- 2. The apparatus must be installed on flat surface; do not fix it using on unleveled surface.
- 3. The left, right and back sides of the apparatus should be kept away from walls by 15cm at least.
- 4. To be sure the power source voltage is in accordance with the demand of the apparatus, anddependable earth wire required.
- 5. Don't locate the apparatus near inflammable gas sources; it should be installed in dry andventilatory environment.

Operating instructions

- Adding water: it can be used when 4.5L water has been added into the container, but the water level can't exceed the three-shelving plane which is under inner barrel. Water rating must be supply enough during circulative use, in order to prevent damaging the heating element due to water shortage.
- 2. Heaping objects: put these objects needed to be sterilized on sieve plate, there should be gaps among these packed objects, to help steam to permeate and improve working quality.
- 3. Airproofing: put the sanitizing cylinder into the container, and then insert the soft tube which is on container lid into the semicircle groove in the cylinder, screw the container lid with wing-shaped nut in container tightly, make no distance between the lid and container.
- 4. Heating: connect the power source to power source; venting valve and safety valve should be raised when heating begins to make cold air in sanitizing cylinder go out; when temperature inside is more than 100°C, and when rapid steam jet out, restore the hats of the two valves to original.
- 5. Cooling: when finishing sterilizing, turn off power first, and then open the vapor valve and thelid when the reading of pressure gauge turns back to zero after cooling. Be cautious to not open valve to venting or open the lid as soon as finishing satirizing, to avoid seething lotion overflowing which may cause accident.

Materials	Time needed (minute)	Steam pressure			Saturated steam
		Мра	kgN/cm2	ponud/inch2	relative temperature °C
Rubber	15	0.11	1.1	16	121-126
Dressing	30-45	0.105-0.14	1.05-1.4	15-20	121-126
Utensil	15	0.105-0.14	1.05-1.4	15-20	121-126
Instrument	10	0.105-0.14	1.05-1.4	15-20	121-126
Liquor in bottle	20-40	0.105-0.14	1.05-1.4	15-20	121-126

Reference table of Time, pressure and temperature about vary material needed to be sterilized